The present study entitled “Bioavailability of iron from foxtail millet and sorghum based recipes” was conducted on four millet preparations namely dosa, idly, roti and rice, using two millets namely foxtail millet, sorghum. The iron content of millets was 2.69g, 4.0g, in foxtail millet, sorghum. Bio available iron in millet dosas was least with 1.71mg in foxtail millet dosa and highest with 2.85 in sorghum millet dosa with and 2.03mg from rice dosa. In millet idles maximum 2.22mg in foxtail millet idly and 0.125mg in control rice idli. In millet rotis maximum was found in sorghum millet roti with 2.158mg compared to control wheat roti with 0.25mg. Available iron in millet meals was maximum in foxtail millet meal with 2.03mg. Compared to control rice meal, foxtail millet and sorghum millet meal had higher available iron. Significant difference was found in the bio available iron from any two millets and between millet meals and rice meal (p<0.05).

KEYWORDS: Millets, Dosa, Idly, Roti and Meal & Iron Availability
Millet idly made with millet rawa (semolina) and black gram dhal (2:1), black gram was soaked for 2-3 hour and grinded the black gram and mixed the washed millet rawa and added little bit salt into batter fermented for overnight and made idly with that batter followed steaming method. Idles were increase double quantity volume, finger millet increased little volume compared with all other millet Idle.

Millet dosa made with whole millet and black gram dhal (2:1) were soaked 2 hours separately and grind the millet to fine batter and again grinded black gram separately, added little bit salt and mixed those in one vessel kept for fermentation overnight the dosa made on non stick pan with used little oil, uniformly spread batter on pan. 50 g millet and 25 g black gram batter gave 2 dosa.

Millet roti was prepared with 50 g millet flour and water for roti making hot water used and didn’t use chapathi maker, used only fingers, 50g flour gave 1 roti.

Raw grains of the selected millets were analysed for the proximate nutrients and mineral composition from the edible portion of each grain. Sorghum was edible without dehulling, whereas, foxtail millet, dehulled to make that edible. The selected millets were analysed for moisture, protein, fat, dietary fibre, and ash by standard chemical analysis and carbohydrate was calculated by difference method. Iron, calcium and zinc were the minerals analysed. The nutrient composition of the analysed millets is given in table 1.

Table 1: Nutrient Composition of Millets and Cereals

<table>
<thead>
<tr>
<th>Millets</th>
<th>Moisture (g)</th>
<th>Protein (g)</th>
<th>Fat (g)</th>
<th>Energy (Kcal)</th>
<th>Ash (g)</th>
<th>Dietary fibre (g)</th>
<th>Carbohydrate (g)</th>
<th>Iron (mg)</th>
<th>Zinc (mg)</th>
<th>Calcium (mg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Foxtail millet</td>
<td>9.1</td>
<td>11.9</td>
<td>4.1</td>
<td>351</td>
<td>3.00</td>
<td>11.24</td>
<td>61.4</td>
<td>2.69</td>
<td>2.85</td>
<td>23.3</td>
</tr>
<tr>
<td>Sorghum</td>
<td>11.6</td>
<td>9.6</td>
<td>1.9</td>
<td>349</td>
<td>1.80</td>
<td>9.7</td>
<td>65.6</td>
<td>4.0</td>
<td>2.10</td>
<td>24.1</td>
</tr>
<tr>
<td>Rice</td>
<td>13.2</td>
<td>6.1</td>
<td>0.6</td>
<td>347</td>
<td>0.8</td>
<td>3.2</td>
<td>77.0</td>
<td>0.5</td>
<td>1.2</td>
<td>9.6</td>
</tr>
<tr>
<td>Wheat</td>
<td>12.0</td>
<td>11.2</td>
<td>1.2</td>
<td>339</td>
<td>2.5</td>
<td>10.1</td>
<td>64.9</td>
<td>4.5</td>
<td>2.2</td>
<td>46</td>
</tr>
</tbody>
</table>

The moisture content of sorghum millet with 11.6g/100g, foxtail millet with 9.1g and rice had 13.2g. Compared with rice sorghum and foxtail millets have lower content of moisture. Fat content foxtail millet 4.1g and sorghum 1.9g had and of fat respectively. The fat content of almost all millets were higher than that of common cereals like rice and wheat. Fat in millets its helps in food softening and matrix, and its give daily requirement of fat along with minerals and dietary fibre for adults and its gives ¼ th requirement for children, give essential fatty acids like palmitic acid and linelonic acid those important for heart health.

Protein

Among different millets 11.9 in foxtail millet had the highest content of protein and sorghum had millet had the lowest protein content of 7.0g/100g.

The higher protein content of millets on par with cereals along with equal energy value makes millets a good substitute for the refined rice or gluten rich wheat, both of which are not recommended for some population with metabolic disorders or those who suffer from gluten enteropathy respectively. In the face of increasing population and stagnant wheat and rice productions, millets are good for those types of diseases and millets can be a promising alternative in solving the problem of food insecurity and malnutrition. Nowadays children face constipation problems due to excess eating of refined food through millets based foods reduce that problems and give the minerals and vitamins.

Kalinova and Moudry, 2006 reported that protein content of Korean foxtail millet and proso millet significantly
elevated plasma adiponectin and HDL cholesterol levels and caused major decreases in insulin levels relative to a casein diet in type 2 diabetic mice. Furthermore, proso millet also improved glycemic responses and plasma levels.

**Dietary Fibre**

Among millets, finger millet had highest content of dietary fibre and other millets decreasing order of dietary fibre, foxtail millet 11.4g/100g, sorghum 9.7g/100g and 3.2g/100g in rice, when compared to rice millets have high content of dietary fibre. Though foxtail millet was dehulled to make it edible, the fibre content was high compared to sorghum.

Consumption of dietary fibre that was viscous lowers blood glucose levels and helps to maintain it and also helps to treat cardiovascular and type II diabetes. Fibres are incompletely or slowly fermented by microflora in the colon promotes normal laxation which prevents constipation, diverticulosis and diverticulitis.

The health benefits associated with high fibre foods are delayed nutrient absorption, increased faecal bulk, lowering of blood lipids, prevention of colon cancer, barrier to digestion, mobility of intestinal contents, increased faecal transit time and fermentability characteristics (Tharanathan and Mahadevamma, 2003).

**Ash Content**

Ash content of foxtail millet 3.0g/100g, sorghum 1.8g/100g and rice with 0.8g, when compared to rice millets have high content of ash content.

Pushparaj and Urooj (2011) reported low content in sorghum 1.8g/100g, other millets finger millet, pearl, foxtail, sorghum, little 1.13g/100g, 2.2g/100g, 3.0g/100g, 1.8g/100g and 2.8g/100g respectively.

**Mineral Composition of Millets**

Iron content of millets 4.0mg in sorghum and 2.6mg in foxtail millet Iron content of wheat and rice was 4.5 and 0.5g. Zinc content in 2.8mg in foxtail millet, and 2.10mg in sorghum per 100g of grain. In rice the zinc content was 1.2mg/100g which was lower than other millets where as in wheat was observed to be 2.2mg/100g.Calcium content of 43.6mg in foxtail millet and 23.3mg in sorghum, rice was 9.6mg which was least compared millets.

Hema et al. (2011) reported that iron was more localized in the peripheral region than in the endosperm as evidenced by the fact that decortication for shorter duration removed 46 to 62% of this mineral. Though finger millet had lower protein content, than other millets and poor when compared to other cereals, it has an extremely high calcium and manganese content, but other minerals and trace elements are comparable to that of sorghum.

Hama et al. (2011) reported that iron was more localized in the peripheral region than in the endosperm as evidenced by the fact that decortications for shorter duration removed 46% to 62% of this mineral.

**Nutrient Composition of Millet Recipes**

In this study four recipes were prepared with millets and calculated nutrient content are protein, dietary fibre and energy and TWO WAY ANOVA done for influence on iron bioavailability in millet recipes.

**Protein**

Among the dosa preparations foxtail millet dosa had highest protein content of 26.5g, 17.7g in sorghum dosa. When compared to 15.3g protein of rice dosa, foxtail and sorghum dosas had high protein content. Dosa made of foxtail
millet and sorghum millets was superior in its protein content composed to traditional rice based dosa. The protein content of foxtail millet idli was 29.8g and it was highest compared to all other millet idlis and sorghum idli with 19.6g. The traditional idli recipe made from blackgramdal and idli rawa par boiled rice milled into semolina had 21.5g protein.

Idli made of foxtail millet had higher protein than traditional rice based idly. While sorghum idly had lower protein compared to rice, while the rice idlis, millet based idlis had lower protein compared to rice. Meal protein content in millet meal 11.7 in sorghum meal, 14.7g in foxtail meal. Normal traditional rice meal had the least protein content of 5.4g/100g compared to any millet meal. The boiled millets just like Oryza sativa could be served as millet rice (meal) and all millet rice samples were found to have higher protein content compared to Oryza rice. The protein content of sorghum meal rice was almost double that of normal rice and protein of foxtail millet rice was nearly thrice that of rice protein. Protein content of millet rotis 11.4g in sorghum roti, 14.7g foxtail millet roti and when compared to millet roties, wheat roti had the least protein content. When the protein content of rotis was, compared with the protein of control wheat roti, two millet rotis had higher protein content.

Among the two millets foxtail millet had the highest amount of protein in all four recipes i.e., rice, roti, idli and dosa made of not only millets but also of rice and wheat.

Among the four preparations dosa, idly, roti and meal prepared from millets had highest mean protein. Millet and black gram dhal combination recipes idly and dosa had high amount of protein.

Dietary Fibre

The dietary fibre content in millet dosas followed the increasing order from sorghum dosa with 6.8g, foxtail millet dosa with 20.2g. Traditional rice based dosa had 7.5g dietary fibre, which was lower than all millet dosas except sorghum dosa. Foxtail millet dosa and proso millet dosa had closer dietary fibre values and finger millet dosa and pear millet dosa had similar values of dietary fibre content. Rice idly had the least dietary fibre of 7.6g compared to millet idlis. Dietary fibre was highest in foxtail millet idli with 22.8g, finger millet idli with 20.8g and least in sorghum idli with 11.8g per 100g.

Dietary fibre of control wheat roti was 3.8g, which was the least of all roties. The dietary fibre content of millet roties was followed by 13.2g in finger millet roti and in the increasing order of roties, 13.7g in pearl millet roti, 14.0g in foxtail millet roti, 5.7gin sorghum roti, 10.7g in proso roti and 8.7g/100g in little millet roti.

The dietary fibre content was slightly increased in highest in foxtail millet idly, proso millet dosa and all other millet products have low content of dietary fibre. Low dietary fibre content in rice products, sorghum meal and all other millet products had lower than foxtail and proso millet recipes.

**TOTAL IRON CONTENT, AVAILABILITY OF IRON AND BIOAVAILABLE IRON FROM MILLET PREPARATIONS**

Total iron content and *in vitro* available iron were analysed from dosa, idli, meal and roti preparations made from the selected 2 varieties of millet along with control rice and wheat preparations and the results are given in table 1.
Table 2: Iron, Bio Available Iron and % Available Iron Content of Millet Rice (wheat) Recipes

<table>
<thead>
<tr>
<th>Millet/control</th>
<th>Dosa</th>
<th>Idli</th>
<th>Roti</th>
<th>Meal</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Total iron (mg)</td>
<td>Available iron (mg)</td>
<td>Available iron (%)</td>
<td>Available iron (mg)</td>
</tr>
<tr>
<td>2 Control</td>
<td>7.93</td>
<td>2.03</td>
<td>25.6</td>
<td>1.88</td>
</tr>
<tr>
<td>3 Foxtail millet</td>
<td>4.16</td>
<td>1.71</td>
<td>41.8</td>
<td>3.6</td>
</tr>
<tr>
<td>4 Sorghum millet</td>
<td>4.99</td>
<td>2.83</td>
<td>57.1</td>
<td>3.47</td>
</tr>
</tbody>
</table>

Foxtail millet dosa had 4.1mg, which was the highest among the all foxtail millet preparations, followed by 3.9mg in meal, 3.6mg in idli and 3.41mg in roti, with significant difference between the recipes (p<0.01) though the total iron was good in all the preparations, bio available iron content reduced in all foxtail millet recipes. The in vitro available iron seems to be very low in foxtail millet roti compared to other recipes.

Percent available iron was highest in foxtail millet idly at 58.8% against 52.07% in meal, 41.8% in dosa and 1.40% in roti significant difference (p< 0.1) between the recipes of foxtail millet. This indicated the suitability of simple processing techniques for improvement of availability of nutrients from foxtail millet. Among all foxtail millet recipes idli, meal and dosa could be taken as best recipes for bio available.

Iron Availability from Sorghum Preparations

Total iron, bio available iron and percent availability of iron of sorghum preparations are given in table 4.4. The total iron was good in all sorghum preparations.

Sorghum dosa had 4.99mg of iron, which was highest, followed by 3.47 in idli, 3.35mg in roti and 3.27mg in meal. From the total iron bio available iron content reduced drastically to 0.07 in roti, 0.346mg in meal and 0.64mg in idli with and dosa with 2.85 with significant difference (p<0.05) but not between roti and meal. The bio availability of iron seems to be very low in moist treated sorghum compared to dry heat or roasted sorghum preparations.

Percent available iron was highest in sorghum 57.1% in dosa, against18.4% in idly, 10.58% in meal and 2.149% in roti with significant difference with each other at 5% level.

Iron contamination from equipment during milling has been reported and is attributed to frictional wear and tear of the moving mill parts, with consequent elevation of iron in flours but in this study whole grain was used so phytates content was high and iron availability was less in rotis. Significant reduction in total phenols and flavonoids after soaking sorghum grains for 20 h in water was also observed (Afify et al., 2011). The combination of treatments like germination and steaming was not so effective either in decreasing the polyphenols or the flavonoids (1.9%and 15.14%), as compared to the other treatments. This study shows that treating the grain components separately is more beneficial than whole grain treatments in decreasing the inhibitory factors.

Iron Availability from Control/Rice or Wheat Preparations

The total iron, available iron and percent availability of iron of rice preparations like dosa, idli and meal and wheat preparation roti are given in table 1. Total iron content was 7.9mg in rice dosa, which was highest, followed by 4.8mg in roti, 3.8mg in meal and 1.8mg in idli, with significant difference between preparations (p<0.05) bioavailable iron was 2.037mg in dosa, 0.32mg in meal, 0.250mg in roti and 0.124mg in idli with significant difference (p<0.05) between each other.

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Percent available iron was least in roti at 5.2% against meal at 8.2%, idly at 6.59% and dosa at 25.6% with significant difference between each other. Hemalatha et al., 2006 reported 23.05 % availability of iron from rice and black gram combination idli. Though rice based dosa had near values with 30% of available iron.

Iron bioavailability is low due to high levels of dietary phytates and fibres in millets. Processing techniques such as soaking, germination, fermentation and further cooking have been found to reduce significantly the levels of phytates and tannins by exogenous and endogenous enzymes formed during processing. Heat processing as in dosa frying, roti roasting and boiling for meal preparation softens the food matrix, releases bound iron from protein and facilitates and availability.

The digestibility and hence absorption of micronutrients such as iron is improved upon heat processing, which results in softening of the food matrix, and release of protein–bound iron, thus facilitating its absorption.

CONCLUSIONS

Millet recipes like dosa, idly, roti and meals were made with millets in foxtail millet recipes were dosa and idly have high percent of available iron compared with other millet and rice recipes. On fermentation available iron was increased and baking and boiling method didn't improve the iron available in roties and meals, compared between four recipes, dosa and idly have high available iron. In other aspect protein had negatively effect on iron available in dosa and dietary fiber had negative effect on other recipes.

REFERENCES